



# AGAR CORPORATION

Process Measurement & Control Solutions

## OW-300 SERIES OIL / WATER METERS Liquid/Liquid Concentration

### DESCRIPTION

The AGAR OW-300 Series oil/water meters measure liquid-in-liquid concentrations by measuring the complex permittivity properties of the flow stream using a multiple high frequency method. Typical applications include crude oil and finished product pipeline monitoring, water in slop oil, glycol and water, and aqueous/organic measurement. The OW-300 Series is the third-generation design, liquid/liquid analyzer developed by Agar Corporation. Agar introduced the industry's first 0-100% oil/water meter to the market in 1985.

### SYSTEM CONFIGURATION

The OW-300 system consists of a primary probe, the measurement electronics, and a data analysis system (DAS) that can be remotely mounted from the field sensor. The OW-300 probe is offered in a spool-type configuration and insertion-type assembly.

The instruments are calibrated using Windows-based software from a laptop computer. The software is also used for troubleshooting, viewing trends, and retrieving historical data.



OW-302 Series Installation - Venezuela

The OW-300 Series utilizes a combination of explosion-proof enclosures and intrinsically-safe electronics that provide signal outputs/inputs to the probe. The DAS is also a flow computer that can provide net oil, net water and flow rates when flow meter input is supplied. The data system is transmitted with 4-20mA signals and MODBUS.

### Typical Applications

- Pipeline BS&W measurement for refined products
- Crude pipelines
- Desalter crude feed
- Well testing
- LACT units
- Separation control
- Shipping terminals



OW-301 Series

**Sized: 1" to 4"**

### DESCRIPTION

The AGAR OW-301 is a Spool Piece design available for 1" to 4" flow lines. The sensor should be mounted in a location where the fluid will be well mixed (normal recommendation is vertical flow upwards). The spool piece is available in an "L" or "S" shaped design. In addition, the OW-301 will have a stable performance in common pipelines when the fluid composition changes regularly.

The AGAR OW-300 measures hydrocarbon/water mixtures over the range of 0-40%, water (oil continuous emulsions). The Agar OW-301 accuracy of measurement will not be affected by changing salinity, density, viscosity, and temperature of the components being analyzed.

### SYSTEM CONFIGURATION

The OW-301 system consists of an in-line probe, the measurement electronics, and a Data Analysis System (DAS) that can be remotely mounted from the field sensor. The probe is offered in a spool type configuration.



**PHYSICAL DIMENSIONS**

Electrical Enclosure	Diameter: 6"; Length: 12"
Spool Design	For 1" to 4" pipeline sizes
Flange Rating	150#; 300#; 600#; 900#; 1500# Consult factory for others
Maximum Pressure Rating	5000 PSI
Shipping Weight	Approximately 25lbs for 2" ANSI 150#



OW-302 Series

**Sized: 6" and above****DESCRIPTION**

Unlike other microwave, density or capacitance based instruments; Agar's OW series meters are the only devices in which the accuracy of the measurement is not affected by changing salinity, density, viscosity, temperature or velocity of the components being analyzed. The high frequency signal will maintain accuracy in the presence of process coatings that would be detrimental to optical instruments.

The Agar patented "seal-housing" connects to the isolation valve. After installation, the OW-302 probe is inserted through the valve and nozzle into the flow line. Agar's OW-302 monitor features an insertable sensor with a seal housing for installation and retraction while the pipeline is in service and under pressure for flow lines 6" and larger. An insertion tool is available for insertion into high pressure lines. The sensor has a blow-out preventer to ensure that the sensor is not removed from the seal housing without the isolation valve being closed.

**SYSTEM CONFIGURATION**

The OW-302 system consists of a primary insertion-type probe, the measurement electronics, and a Data Analysis System (DAS) that can be remotely mounted from the field sensor. The probe is offered in an insertion type assembly. The OW-302 probe is mounted perpendicular to the flow in a vertical section with ascending flow at a point where the fluids are well mixed to ensure proper measurement. Common installation requires a 2" full port isolation valve connected directly to the nozzle on the flow line.

**PHYSICAL DIMENSIONS**

Electrical Enclosure	Diameter: 6"; Length: 12"
Probe Diameter	1.25" diameter shaft 1.8" diameter sensor
Probe Length	Active Length: 6" to 12" to match the diameter of the pipe Overall Length is determined by the pipe diameter, nozzle, and valve size with standard lengths
Insertion Design	for 6" and larger pipeline sizes Process connection minimum 2" full port ball or gate valve 2" schedule 80 or larger ID nozzle
Flange Rating	150#; 300#; 600#; 900#; 1500# Consult factory for others
Maximum Pressure Rating	5000 PSI
Shipping Weight	Approximately 25lbs for 2" ANSI 150#
Insertion Tool	Recommended for OW-302 when operating pressure is over 60PSI and flange rating is 600# or less

**PROCESS CONDITIONS**

Ambient Temperature	-4°F to 122°F (-20°C to 50°C) Optional Low Temp -40°F to 140°F (-40°C to 60°C) with insulation & Heat tracing
Process Temperature	Standard Model 32°F to 212°F (0°C to 100°C) High Temperature Model 32°F to 450°F (0°C to 232°C)
Wetted Parts *	Stainless Steel; Ceramic
Maximum Pressure Rating	1500# Flange rating
Options	Metallic parts: Duplex, Monel, Hastelloy, Elastomers - Teflon, PDMA

\* Consult factory for optional materials.

**MEASUREMENT CAPABILITIES & ACCURACY**

Model	Range **	Absolute Accuracy	Repeatability of Span
OW-301 / OW-302	0 to 1%	2%FS	±0.1%
	0 to 5%	2%FS	±0.1%
	0 to 10%	2%FS	±0.1%
	0 to 20%	2%FS	±0.1%

\*\* Water Concentration. Contact Factory For Additional Rang Options

**POWER SUPPLY**

Standard: 12 to 36 VDC  $\pm$  15% Isolated

Optional: 110 to 220 VAC

Others available upon request

Power Requirements: 25 Watts

#### SAFETY CERTIFICATION

ATEX	Sensor - II 1G Ex Ia IIB T4 (-20°C<Ta<60°C) DAS Enclosure - II 2 G Ex d[ia] IIB T6 (-20°C<Ta<60°C) Barrier Enclosure - II 2 G Ex d[ia] IIB + H2 T6 (-20°C<Ta<50°C)
CSA-US	Class 1, Division 1, Group C&D, T6
ROSTECHNADZOR	(Russia, CIS), GOST-R, Metrology Pattern Approval

#### DATA OUTPUT / INPUT

##### Standard

Output Data: Oil/Water concentration, error status, and temperature standard.

Input Data: Flow; 1 pulse (0-5 to 0-30 V <2KHz) or 1 analog (4-20 mA)

User Communication: RS-422, 232, 485 Half Duplex + R345 Ethernet(standard in all units)

Protocol: Modicon MODBUS: ASCII, RTU, or TCP/IP

Update Time: 1.0 Sec

Display with four lines: %Water, Temperature, Total Oil, Total Water or Flow rates configurable.

##### Options

If customer's flow meter input provided, Net Oil, Net Water, and Flow Rates are calculated.

Pulse or Relay: 3-SPST relay isolated output (30V - .05a) - Selectable for totalizer or alarm

HEADQUARTERS - CAYMAN ISLAND: Agar Corporation, LTD - P.O. Box 10206 - Grand Cayman, BWI - KY1-1002 - Tel: (345) 945-5242 - ACL@agarcorp.com

##### USA

Agar Corporation  
5150 Tecoma Drive  
Houston, TX 77041  
Tel: (832) 476-5100  
Fax: (832) 476-5299  
ACL@agarcorp.com

##### CANADA

Agar Canada Corp  
Unit 406, 5723-10 St NE  
Calgary, AB T2E 8W7  
Tel: (403) 718-9880  
Fax: (403) 450-8350  
Sales@agarcorp.ca

##### VENEZUELA

Agarcorp de Venezuela C.A.  
77 Edif. 5 de Julio, Piso 4, Oficina  
D-4, Sector Tierra Negra, Zona  
Postal 4002, Maracaibo, Edo Zulia  
Tel: +58 261 324 5789  
ADV@agarcorp.com

##### MALAYSIA

AgarCorp SDN. BHD.  
168-1st Fl Main Rd Selak S  
57100 Kuala Lumpur  
Tel: 603-7980-7069  
Fax: 603-7980-5369  
ACSB@agarcorp.com

##### SAUDI ARABIA

AgarCorp (ACSA)  
P.O. Box 1158  
Al Khobar 31952  
Tel: 966-3-864-3011  
Fax: 966-3-894-5837  
ACSA@agarcorp.com

##### ABU DHABI

Agar Corporation (ACAD)  
1505, Three Sails Tower  
Corniche, Khalidiya  
Abu Dhabi, UAE  
Tel: 971-2381-1150  
ACAD@agarcorp.com

##### INDONESIA

PT AgarCorp Indonesia  
Jalan Teratai CB-17  
Ciputat Baru, Ciputat  
Tangerang 15413  
Tel: 62 21 7409206  
PTAI@agarcorp.com



**AGAR CORPORATION**

[www.agarcorp.com](http://www.agarcorp.com)

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